

# REDUCING GHG EMISSIONS FROM MARINE ENGINES USING GreenMarine™ HYDROGEN FUEL ASSIST RETROFIT

## DECARBONISATION WITH PROFIT

A practical, low-capex pathway to reduce diesel consumption and tCO<sub>2</sub>e for every Marine Engine



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# Marine Industry at a Turning Point



- **IMO's Ambitious 2050 Net-Zero Target**

The IMO has established a goal to achieve net-zero greenhouse gas emissions from international shipping by 2050, requiring immediate action.



- **Regulatory Compliance Pressure**

Stricter emission limits under MARPOL Annex VI and impending carbon pricing mechanisms are transforming operational requirements.



- **Legacy Fleet Challenge**

90% of vessels operate with legacy diesel engines that cannot be easily replaced, creating an urgent need for retrofit solutions.



- **Financial Imperative**

Fleet operators face mounting pressure to maintain profitability while investing in sustainability technologies.



- **Beyond CO<sub>2</sub> Concerns**

Regulations increasingly target multiple pollutants including NO<sub>x</sub>, SO<sub>x</sub>, and particulate matter, requiring comprehensive solutions.

## Industry Status Quo

- 90% of Global Fleet: Operates with legacy engines
- **Immediate Need:** Retrofit Solutions for Decarbonization
- **Key Challenge:** Balancing Profitability with Sustainability

# The Marine Sustainability Challenge



## Regulatory Pressure

Stricter emission limits under MARPOL Annex VI, impending carbon pricing mechanisms, and complex global compliance requirements.



## The Compliance Dilemma

Operators must balance immediate regulatory needs with long-term sustainability goals while maintaining commercial viability.



## Commercial Pressure

Growing customer demand for green shipping, increased ESG scrutiny from investors, and brand reputation risks in sustainability performance.



## Traditional Solutions Drawbacks

High capital expenditure, significant vessel modifications, and extended implementation timelines limit adoption of conventional approaches.



## Operational Pressure

Volatile fuel costs directly impact profitability, aging fleets require retrofitting solutions, and limited options exist for immediate implementation.

# Introducing SGT -GreenMarine™



## Revolutionary Hydrogen-Assisted Combustion

Precise hydrogen injection optimizes fuel burning for maximum efficiency and minimal emissions.



## Immediate Performance Benefits

3-15% fuel savings, 70%+ particulate matter reduction, and significant NOx decrease across all engine loads.



## Simple Retrofit Solution

Non-invasive installation requires no engine modifications, preserving warranty and classification.



## Versatile Application

Compatible with auxiliary engines and high-speed propulsion systems across various vessel types.



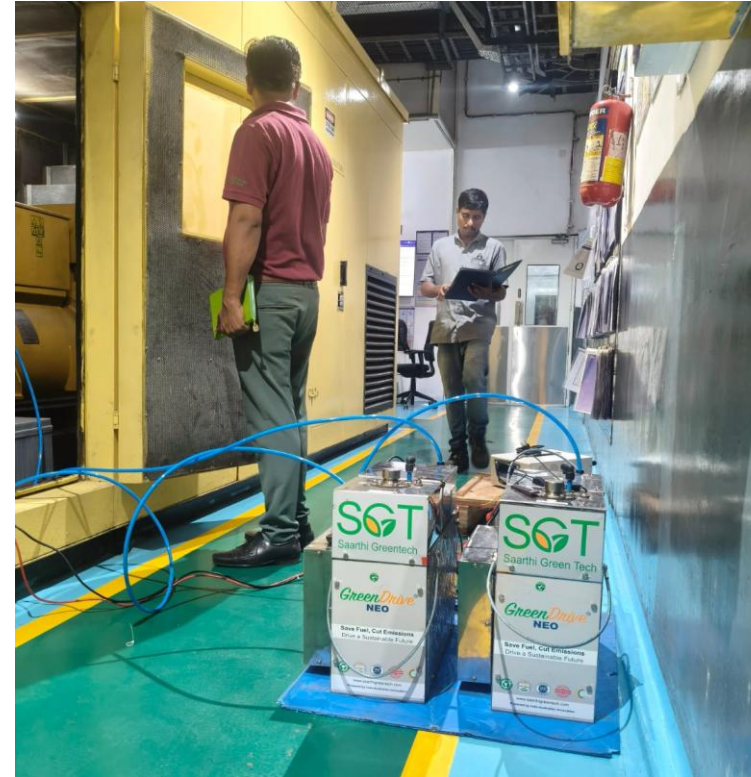
## Real-Time Performance Monitoring

IoT-enabled system provides continuous data on fuel savings and emissions reduction.



## Extended Engine Life

Lower operating temperatures and reduced carbon deposits extend maintenance intervals.



## System Benefits

- 3-15% reduction in diesel consumption based on load
- Significant reduction in PM, NOx, CO, and HC emissions
- Optimizes combustion without engine modification
- No need for high-pressure hydrogen storage-Inherently safe

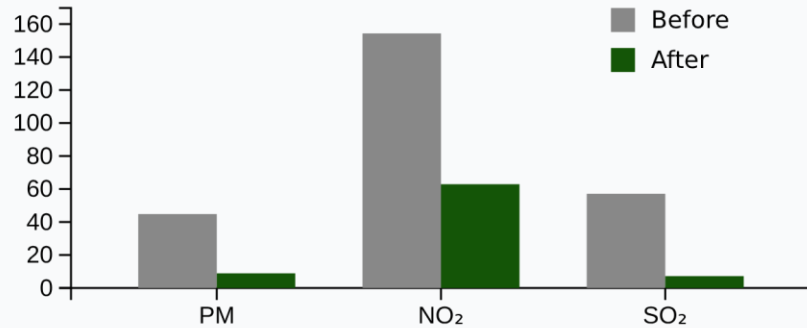
# Proven Validation for Large DG Sets (Aux. Engines)

## Two Sample Test Results


Independent NABL Testing


### ⚡ 1500 kVA DG Results


Tested by NABL Accredited Lab



 **PM Reduction:**  
**80%**

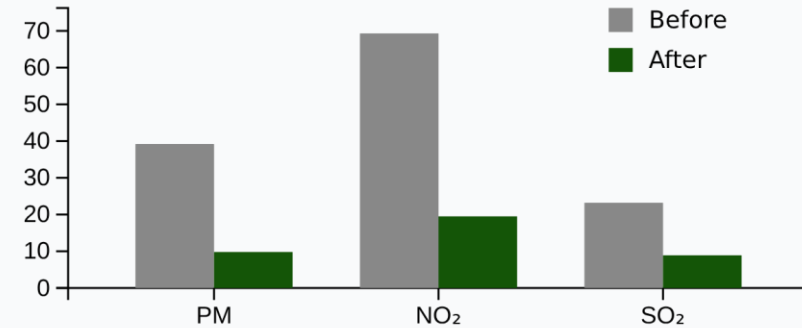
 **NO<sub>2</sub> Reduction:**  
**59%**


 **SO<sub>2</sub> Reduction:**  
**87%**


 **Fuel Efficiency:**  
**8.5%**

### ⚡ 380 kVA DG Results


Tested by NABL Accredited Lab



 **PM Reduction:**  
**75%**

 **NO<sub>2</sub> Reduction:**  
**72%**

 **SO<sub>2</sub> Reduction:**  
**62%**

 **Fuel Saving:**  
**3-12% (based on load)**





Combined Results: Significant Emission Reductions & Fuel Efficiency Gains

8.5% Average Fuel Savings



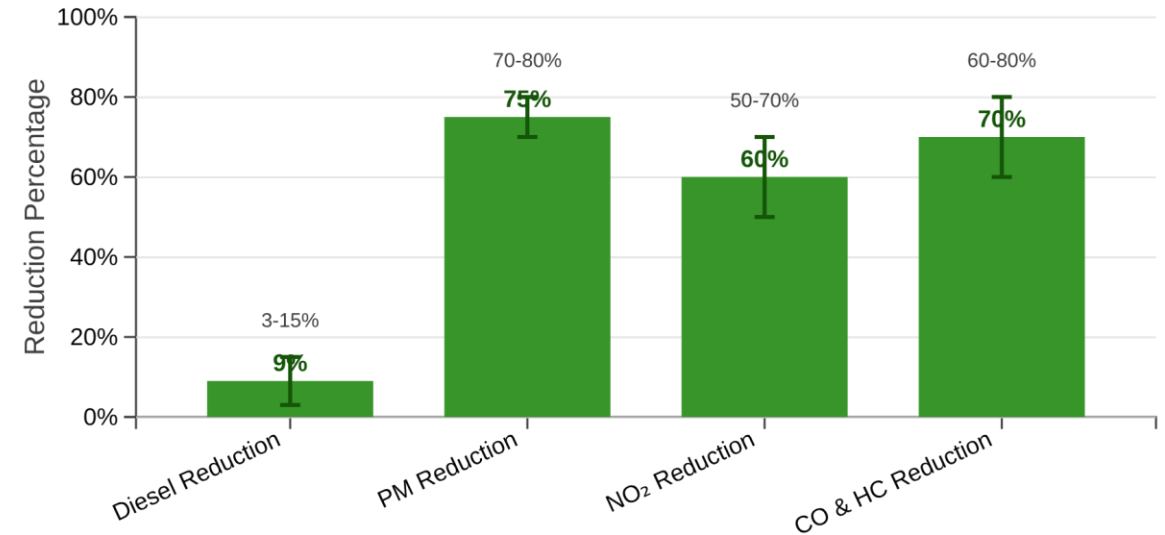
# Proven Validation Across DG Sizes

## Comprehensive Testing & Validation

-  **Range:** Tested on diesel generators from **125 kVA to 1500 kVA**
-  **Fuel Reduction:** Consistent **3% to 15%** reduction in diesel consumption
-  **Particulate Matter:** **70% to 80%** reduction in PM emissions
-  **NO<sub>2</sub> & Other Emissions:** **50% to 70%** reduction in NO<sub>2</sub> and **60% to 80%** reduction in CO & HC

## Predictable Performance

GreenMarine™ demonstrates consistent and reliable performance across all DG sizes, making it a versatile solution for various decarbonization needs.



 **TRL 8-9** technology readiness level

 **Rapid installation** in less than 4 hours

 Compatible with **20-4000 kVA** DG sets

# GreenMarine™ Performance on Marine Engines



## Auxiliary Engine Applications

Immediate fuel savings of 3-15% for continuous hotel loads, significant port emission reductions, and enhanced engine reliability through cleaner combustion.



## High-Speed Propulsion Applications

Optimized performance for vessels with 750-1800 RPM engines including workboats, ferries and offshore support vessels across variable duty cycles.



## Operational Benefits

Improved throttle response, smoother engine operation, and compliance without complex exhaust after-treatment systems adding backpressure.



## Retrofit Compatibility

Engineered specifically for marine environments with minimal installation footprint and seamless integration with existing systems.



## Future Applications

Research underway for adaptation to slow-speed large engines (70-120 RPM) used in container ships and bulk carriers.

# How GreenMarine™ Works



## Water Electrolysis

System splits water ( $H_2O$ ) into hydrogen ( $H_2$ ) and oxygen ( $O_2$ ) gas through electrolysis



## Gas Infusion


Electronically metered Generated gas mixture blended into diesel engine's air intake manifold



## Combustion Optimization

Metered Hydrogen improves combustion by increasing flame speed and reducing ignition delay

## Key Benefits

 **Lower Diesel Consumption** - Optimized combustion leads to more efficient fuel usage & corresponding tCO<sub>2</sub>e reduction.

 **More Complete Burn** - Ensures thorough utilization of diesel fuel

 **Reduced Emissions** - Decreased PM, NO<sub>2</sub>, CO, and HC emissions

 **Stable Power Generation** - Particularly under varying load conditions

# Smart Control & Safety Architecture



## Adaptive Hydrogen Dosing

Intelligently adjusts hydrogen dosage based on real-time engine conditions for optimal performance and safety

## No Hydrogen Storage

Hydrogen produced on-demand and immediately consumed, eliminating risks associated with high-pressure storage



## Built-in Safety Logic

Engineered for continuous remote operation with comprehensive safety protocols for demanding environments



## Integrated Monitoring

Seamlessly integrated with SGT GreenVision™ for real-time monitoring of fuel usage, load profiles, and emission signatures



## Multiple Shutdown Protections

Includes safeguards against overheating, backflow, and electrical anomalies to ensure system integrity



## Proven Technology

SGT's Smart Control Architecture has been successfully tested & deployed across various industrial applications, ensuring reliable operation in offshore, 24/7 environments

# Dual-Pathway CO<sub>2</sub> Reduction

## Direct Fuel Savings & N<sub>2</sub>O Avoidance

### Direct Fuel Savings

**3-15% fuel efficiency improvement**

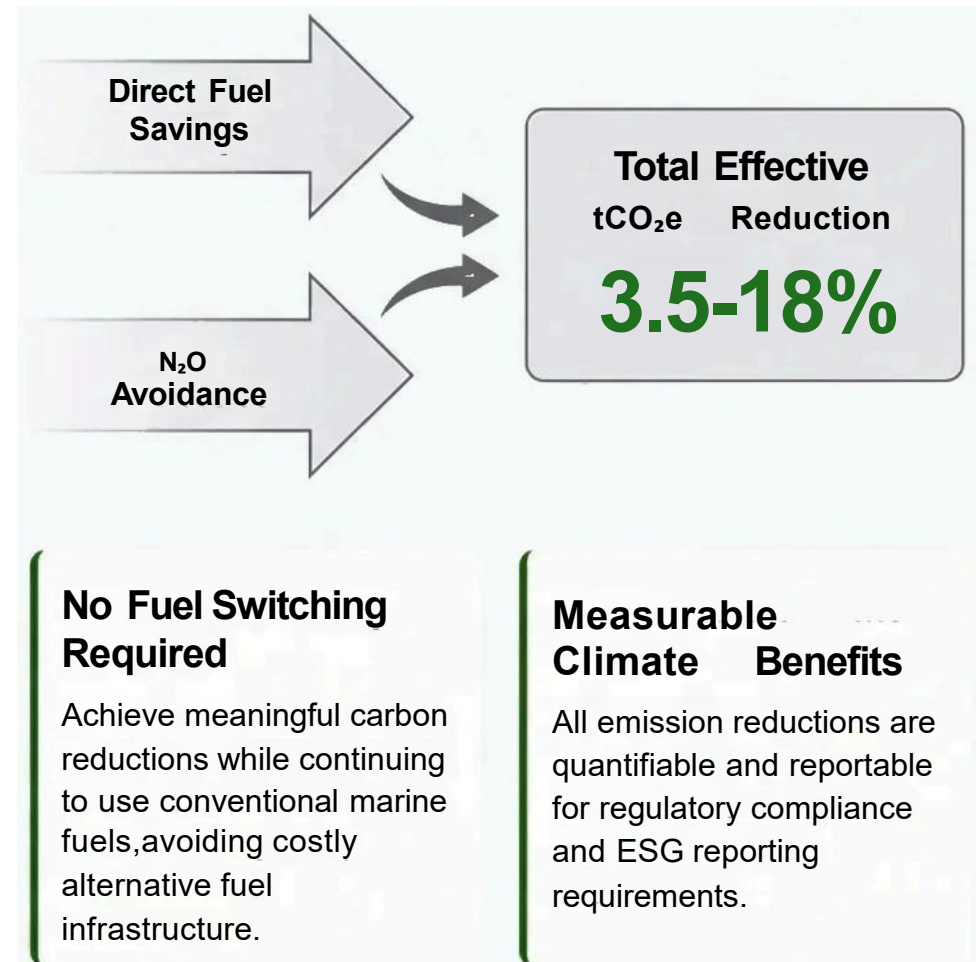
GreenMarine™ delivers 3-15% fuel efficiency improvement through optimized combustion, directly reducing CO<sub>2</sub> emissions and operational costs.

### N<sub>2</sub>O Emission Avoidance

**Avoids SCR N<sub>2</sub>O emissions**

By eliminating the need for SCR systems that produce N<sub>2</sub>O (a potent greenhouse gas), GreenMarine™ prevents additional climate impact.

## Combined tCO<sub>2</sub>e Impact



# Stack Emission Data from Real Engines



3-12% fuel efficiency improvement

Avoids N<sub>2</sub>O emissions

## 1500 KVA GENERATOR – STACK EMISSION DATA

| Sr No | Measuring Parameter | Units  | Testing Standard / Protocol | Limit (mg/Nm3) | Without Hydrogen | With Oxy-Hydrogen | Improvement % |
|-------|---------------------|--------|-----------------------------|----------------|------------------|-------------------|---------------|
| 1     | PM                  | mg/Nm3 | IS:11255 (Part 1) RA 2019   | 75             | 44.8             | 8.9               | 80.13         |
| 2     | SO2                 | mg/Nm3 | IS:11255 (Part 2) RA 2019   | NA             | 31.4             | 7.8               | 75.16         |
| 3     | NO2                 | mg/Nm3 | IS:11255 (Part 7) RA 2017   | 710            | 154.3            | 62.8              | 59.3          |
| 4     | CO2                 | %      | IS:13270 RA 2019            | NA             | 5.6              | 3.2               | <b>42.86</b>  |
| 5     | CO                  | %      | IS:13270 RA 2019            | NA             | 0                | 0                 | NA            |
| 6     | O2                  | %      | IS:13270 RA 2019            | NA             | 12               | 15.8              | -31.67        |

## 380 KVA GENERATOR – STACK EMISSION DATA

| Sr No | Measuring Parameter | Units  | Testing Standard / Protocol | Limit (mg/Nm3) | Without Hydrogen | With Oxy Hydrogen | Improvement % |
|-------|---------------------|--------|-----------------------------|----------------|------------------|-------------------|---------------|
| 1     | PM                  | mg/Nm3 | IS:11255 (Part 1) RA 2019   | 75             | 39.2             | 9.8               | 75            |
| 2     | SO2                 | mg/Nm3 | IS:11255 (Part 2) RA 2019   | NA             | 23.2             | 8.6               | 62.93         |
| 3     | NO2                 | mg/Nm3 | IS:11255 (Part 7) RA 2017   | 710            | 69.3             | 19.5              | 71.86         |
| 4     | CO2                 | %      | IS:13270 RA 2019            | NA             | 4.6              | 3.3               | <b>28.26</b>  |
| 5     | CO                  | %      | IS:13270 RA 2019            | NA             | 0                | 0                 | NA            |
| 6     | O2                  | %      | IS:13270 RA 2019            | NA             | 12.8             | 14.3              | -11.72        |

# Impact on IMO CII & EEXI Compliance



## EEXI Compliance Enhancement

GreenMarine reduces specific fuel consumption by 3-15%, improving EEXI ratings without costly engine power limitations, ensuring vessels meet the required energy efficiency standards.



## CII Rating Improvement

Direct fuel efficiency gains translate to better annual carbon intensity scores, helping vessels maintain favorable A-C ratings and avoid falling into lower, non-compliant categories.



## Avoiding Operational Penalties

Prevents vessels from falling into D-E ratings that require corrective action plans and face potential commercial restrictions and market devaluation.



## Cost-Effective Compliance

Achieves regulatory compliance with positive ROI through significant fuel savings, unlike other solutions that increase operational costs or require expensive retrofits.



## No Operational Compromise

Maintains full vessel performance and schedule flexibility while improving environmental ratings, allowing operators to meet goals without sacrificing efficiency or capacity.

# GreenMarine™ vs. Traditional Solutions

| Feature                       | GreenMarine™  | Scrubber (SOx)                     | SCR (NOx)                          |
|-------------------------------|---|------------------------------------|------------------------------------|
| <b>CAPEX Model</b>            | Zero(DaaS)-Immediate ROI  | High-Major Investment              | Medium/High-Significant Investment |
| <b>OPEX Impact</b>            | Reduced with Fuel Savings                                       | Increased with Power & Consumables | Increased with Urea & Catalyst     |
| <b>Emissions Reduced</b>      | All emissions reduced including CO <sub>2</sub> , PM(>70%), NOx | SOx, PM                            | NOx only                           |
| <b>Fuel Efficiency</b>        | +3-15% Improvement  | Reduced (Backpressure)             | Reduced (Backpressure)             |
| <b>Installation Footprint</b> | Minimal-Simple Retrofit   | Large-Structural Mods              | Significant-Space Claim            |
| <b>Financial Model</b>        | Decarbonisation-as-a-Service (DaaS gives Positive Cash Flow)    | Traditional Purchase-Long Payback  | Traditional Purchase-Long Payback  |

**Direct Cost Comparison:** GreenMarine™ reduces overall operational costs, unlike scrubbers and SCR which increase expenses through power demands and consumables.

**Multiple Emissions Reduction:** Simultaneously targets CO<sub>2</sub>, PM, and NOx, offering a comprehensive solution compared to single-pollutant technologies.

**Installation & Space Requirements:** Offers a minimal footprint and simple retrofit process, avoiding major structural modifications.

**Financial Model Advantage:** Unique DaaS model provides zero upfront CAPEX, guaranteed performance, and immediate positive cash flow.

**Operational Impact:** Improves fuel efficiency by 3-15%, avoiding the engine backpressure issues associated with traditional exhaust treatment systems.

# Decarbonisation-as-a-Service(DaaS)



## Zero-CapEx Solution

Eliminate upfront investment through subscription model that preserves capital for core business needs



## Immediate Positive Cash Flow

Monthly service fee structured to be less than fuel savings, ensuring day-one profitability



## Performance Guarantee

No performance risk-if the system doesn't deliver promised savings,you don't pay



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## Hassle-Free Operations

SGT manages all maintenance,monitoring and repairs without burdening your crew



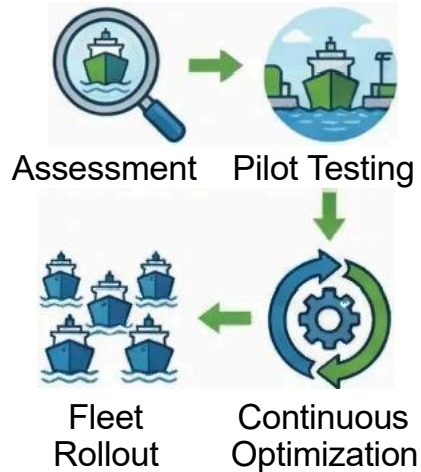
## Verified Emissions Reporting

Automated data collection supports ESG goals and regulatory compliance reporting requirements

# Addressing Key Concerns

Ensuring a Seamless and Effective Transition

## Phased Implementation Approach



Our 4-phase strategy includes assessment, pilot testing, fleet rollout, and continuous optimization.

## Zero Disruption Installation



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Systems are installed during scheduled maintenance periods with minimal operational impact.

## Comprehensive Training Support



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Crew training ensures proper operation and maintenance with 24/7 technical assistance.

## Continuous Performance Monitoring



## Continuous Performance Monitoring

IoT sensors and cloud analytics provide real-time efficiency data and optimization.

## Scalable Fleet-wide Deployment



## Scalable Fleet-wide Deployment

Proven methodology allows rapid scaling from single vessel to entire fleet operations.

# Contact & Next Steps

Get in Touch

Partner with Emerald Fuel Systems to become a decarbonization leader. Our GreenMarine™ Hydrogen Fuel Assist Retrofit offers a practical, high-ROI solution for immediate emission reduction on any marine auxillary engine without requiring significant capital investment or operational disruption.

Take the first step with our 3-60 day Proof of Concept to validate performance on your existing diesel generators and develop a tailored implementation roadmap.



## Contact Information

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